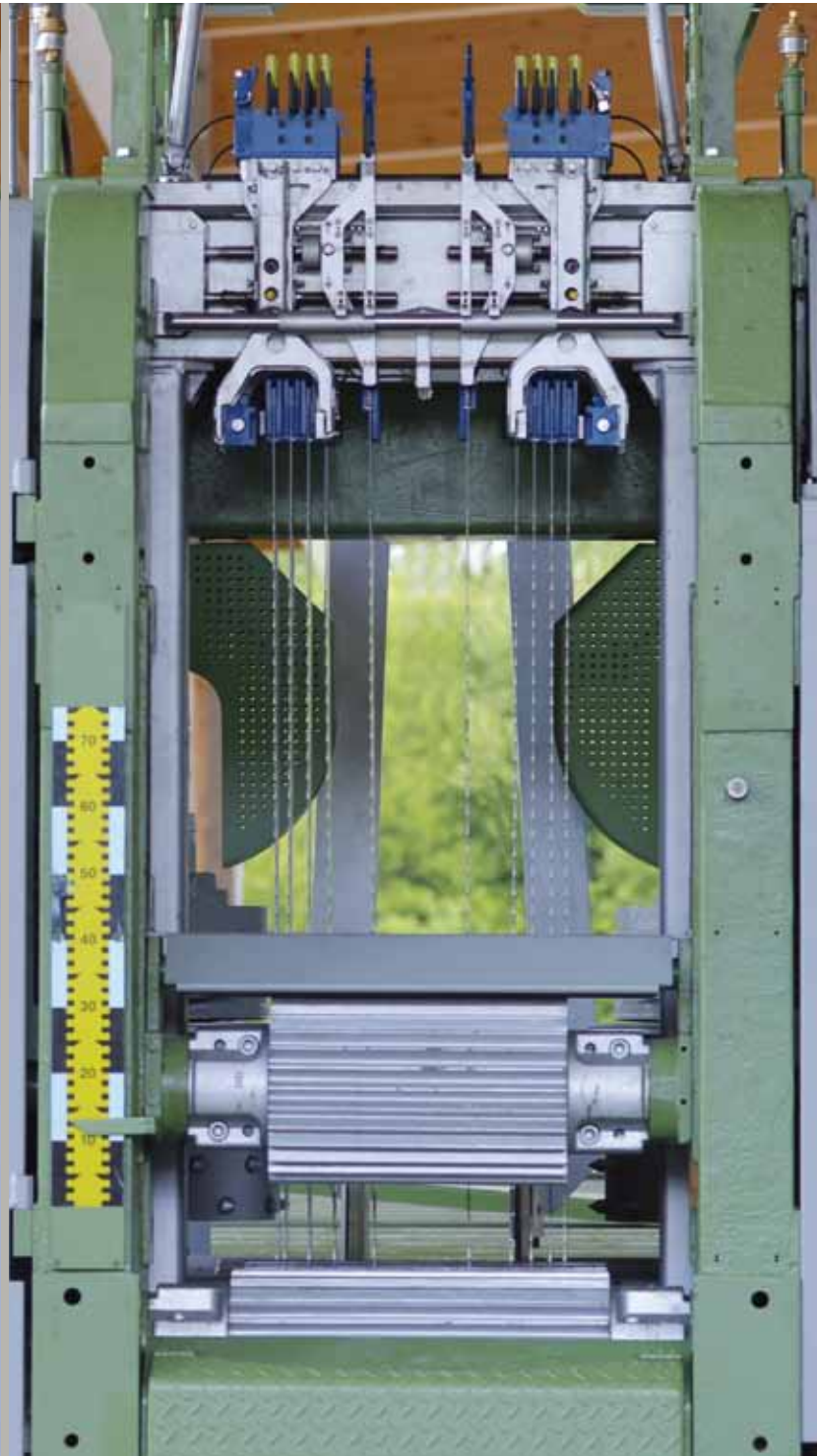


■ VARIO SV4

The new flexibility
for a sash gang
sawmill



VARIO SV4 QUAD ELECTRIC SAWING WIDTH ADJUSTMENT FOR 2 SAW CLUSTERS AND 2 SPLIT SAWS

Quad electric sawing width adjustment



HDN with SV4

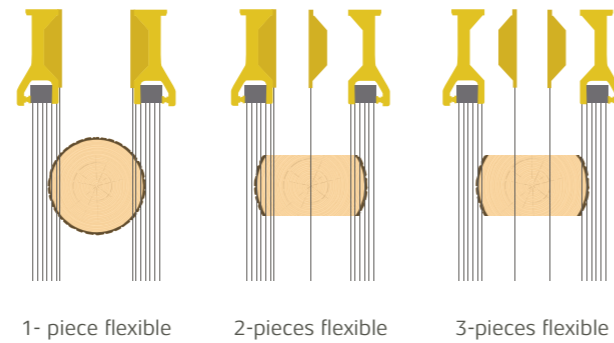


GDZGE76 with SV4

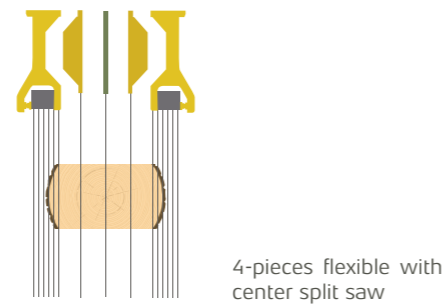


Easy operation with touch panel

The two saw clusters and two split saws on four independently adjustable spindles enable a rapid switching between live sawing and sawing one, two or three products.



In case of cutting patterns with four products a center split saw can be mounted.



The cutting patterns are saved and can be selected via touch control panel from the operator control chair. Adjustment of the saw packages is possible while the frame saw is running, from the operator control panel.

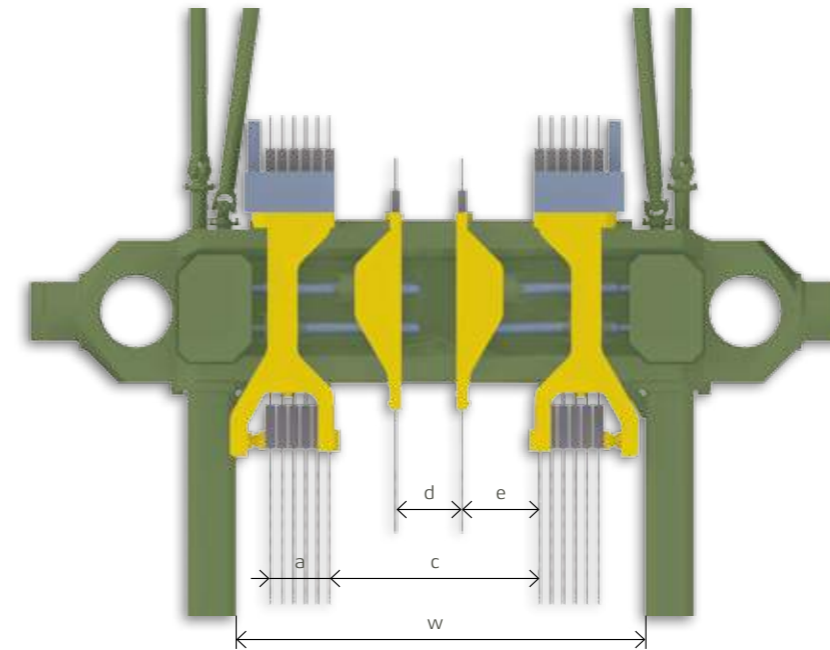
Sizing errors due to dirt contamination are excluded.

The Vario SV4 is available for the sash gang types HDN, HDSN and GDZGE.

SAWING WIDTH ADJUSTMENT



Depending on the saw/hanger/tensioner system used, the following sizes can be realized:



TECHNICAL DATA

		GDZGE 76	HDN / HDSN
Sash width	w	755 mm	740 mm
Length of saw cluster	a	110 mm	115 mm
Distance between the „saw clusters“*	max. c	425 mm	390 mm
	min. c	62 mm	62 mm
Distance between the „adjusting saws“	max. d	380 mm	350 mm
	min. d	18 mm	18 mm
Distance between the „saw cluster“ and the „adjusting saws“**	max. e	190 mm	175 mm
	min. e	18 mm	18 mm
Maximum center product width***	1x	380	350
	2x	180	170
	3x	140	125

- * 40 mm using a fix-mounted center split saw
- ** 23 mm with hydraulic side pressure unit
- *** in automatic mode due to in - out positioning moves less width!

The above listed sizes may vary when using side pressure units of other manufacturers, or other hangers, spacers.





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Due to constant product improvements or developments the illustrations and specifications contained in this brochure are subject to change without notice.